



MACHINE SPECIFICATION

Machine Sign Data

Machine Type : Tetra Cardboard Packer 70
 Drawing spec. : 670272-0701
 Machine No. : 74493/14057
 Manufacturer : Tetra Pak Distribution AB
 Lund Sweden

Year of manufacture : 1999

Basic Design

EL-Equipment : 679199-0701
 *Electrical document : 41991-0701
 Base unit : 670294-0401
 Infeed unit : 670292-0405
 Magazine unit : 670293-0401
 Regular accessories : 670290-0505
 Wrap around unit :
 Extra equipment : 670291-0301

Variables

Volume : 1000 B 500 B
 Package pattern : 2 x 6
 Voltage : 3N 400/230V
 Frequency : 50 Hz
 Feeding side : Right hand
 Infeed type : Multi
 Infeed : Z-Form
 Volume combination : Base 100-1136
 Conveyor speed in : 35m/min
 Magazine : Semi autom.
 Conveyor width : B79
 Package length : 265 - 420
 Package width : 195 - 204
 Outfeed : Straight Out
 DE-unit : Tray
 Package type : Brik
 Filling machine type : COMBI
 Capacity of filling machine : 7000 P/h
 Language : English

Approval

Approved:

Jørn Hejde

Jørn Hejde

Clarification of signature:

Place and date:

PACILLE 990929

Machine No.: 74493/14057

Date of issue : 1999-08-26
 Issued By : Åke Thore
 Edition : 1
 No. of sheets/
 Mach.Deviation :

Documentation Included

MM : 585779 - 0101
 OM : 585778 - 0101
 EM : 585781 - 0102
 SPC : 585782 - 0101
 IM : 585780 - 0101

Document see Regular Accessories: 670290-0505

Other Documents : Installation Drawing
 2-1021830-4.
 Pneumatic chart
 1-1139179.

According to ECN:

ECN No. PLC : 27154
 ECN No. EL : 26755 (BE-list)
 ECN No. MEK : 26755 (A-list)
 ECN No. :

Equipment included

Enclosure Equipment list
 Declaration of Conformity.
 Nordson document list.

Notes

Test Run Data

Blank: TRAY 500B 1074638
 TRAY 1000B 566629

Final Inspection Report

Program No. : 48261-0001
 Enclosure : DE-99/1254

Equipment List

Machine No.: 74493/14057

Machine Type: Tetra Cardboard Packer 70

Regular Accessories: 670290-0505

Denomination	Part No	Qty	Unit	Remark
Queue Guard,Single	C-1074394-0301	1.00	Pcs	Mont.
Guard plate	C-1074441-0201	1.00	Pcs	Mont.
Adhesive	90153-0036	1.00	Pcs	Start-up kit
Bailer	90243-0209	1.00	Pcs	
Tunnel	C-1124035-0101	1.00	Pcs	
Hot-melt kit		1.00	Pcs	

Option

Air jet gun	C-567111-0101	Qty 1 Pcs.
Bottom flap folder	C-1139183-0101	Qty 1 Pcs.

Dismantle With Delivery

Foot 90347-0142	Qty 8 Pcs.
-----------------	------------