



REF.	DESCRIPTION	MATERIAL/STK No.	QTY.
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CUSTOMER: COLLEGE			
TITLE: DIESEL SKID RECONFIGURATION			
DRAWN BY: MGF		DATE: 29-9-2010	SCALE: NTS
No.OFF: 1		MACHINING SYMBOLS:	
DWG.No.: DFBQ10-0527		A3 REV.:	

REV	ALTERATIONS	DATE	SIG.

MACHINE TOLERANCES	FABRICATION TOLERANCES	ANGULAR TOLERANCES(BENDING)	PERPENDICULARITY (SQUARENESS)	IF IN DOUBT ASK
0.5 - 3.0mm 0.1mm	0 - 120mm 1.0mm	0 - 10mm 3~	OVER 300mm 3.0mm	This drawing and its contents are the exclusive property of :- <b>Tetra Pak CPS Ltd.</b> It must not be copied, reproduced, transmitted or communicated to any other party, or used for purposes not expressly permitted by us.
6.0 - 6.0mm 0.1mm	120 - 1000mm 2.0mm	10 - 50mm 2~		
6.0 - 30.0mm 0.2mm	1000 - 2000mm 3.0mm	50 - 120mm 1~		
30.0mm - 120.0mm 0.3mm	2000 - 4000mm 4.0mm	120 - 315mm 0.5~		
315.0mm - 1000.0mm 0.8mm	4000 - 8000mm 5.0mm	315 - ___mm 0.33~		
1000.0mm - 2000.0mm 1.2mm	8000 - ___mm 5.0mm			
			PARALLELISM OVER 600mm 3.6mm OVER 1000mm 6.0mm	REMOVE ALL BURRS & SHARP EDGES