

FELT (OIL) MELTING TANK

OPERATION AND
MAINTENANCE HANDBOOK

Wolvey Lodge Business Centre Cloudsley Bush Lane
Wolvey Leicestershire LE10 3HB
England

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ROKK

Description of the Homogenizer and the CE Mark

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MACHINE TYPE	FAT (OIL) MELTING TANK
CAPACITY	12.000 LT/H
WORKING PRESSURE	2 BAR
INSTALLED POWER	1,5 kW
SUPPLY VOLTAGE	400 VAC/ 50 Hz
WEIGHT	300 Kg
MANUFACTURE YEAR	2024
SERIAL NR.	HM-24118

ROKK Processing Ltd
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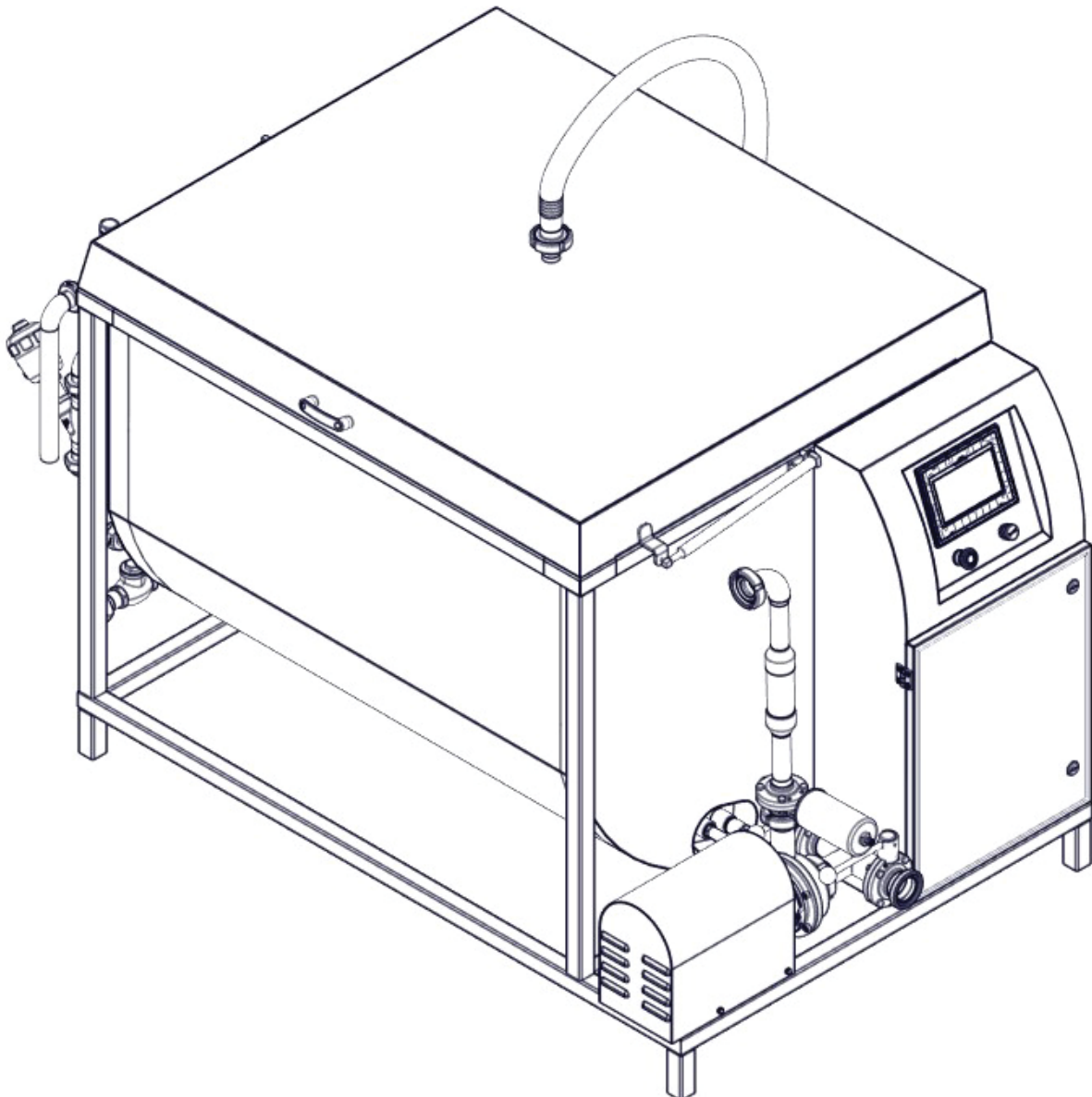
DATE	SIGN	DESCRIPTION	REV.
06.11.2023	S-HM5		01
			
			

1. Contents

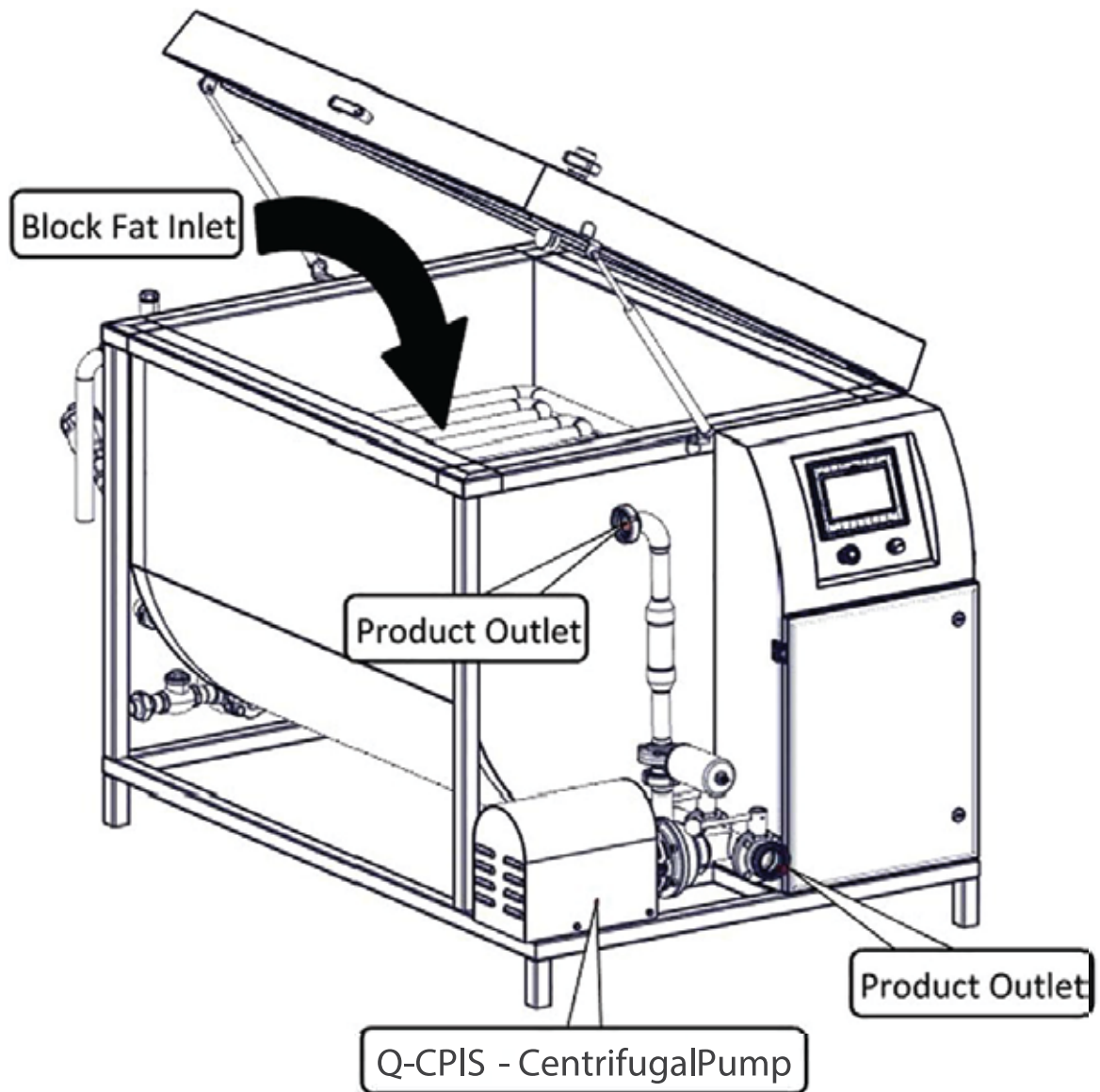
- Overview
- Body & Body Components
- Sensors
- Control Panel
- Centrifugal Pump

Dimensions without Packaging

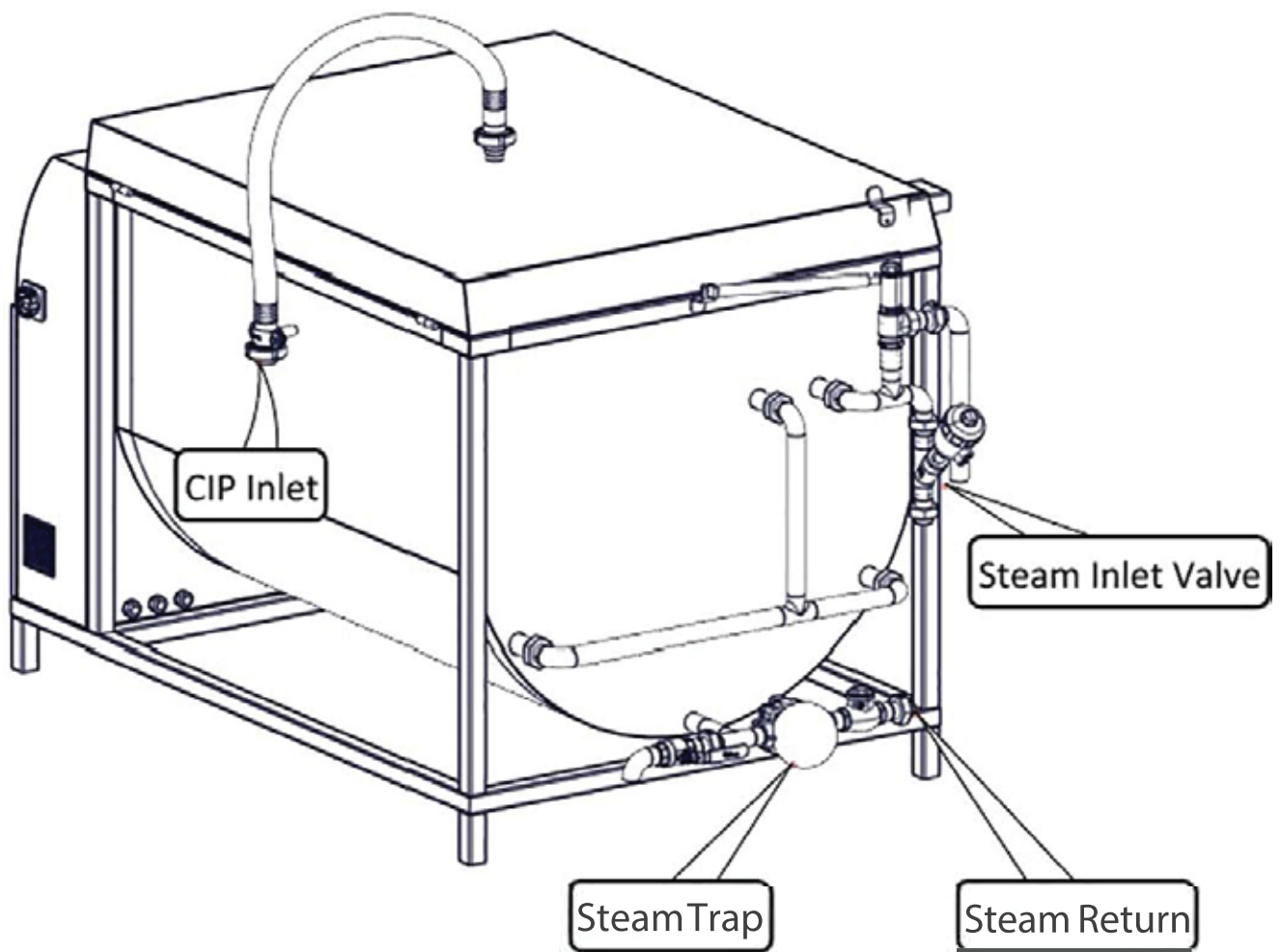
Weight of the Machine :	320 kg
Width of the Machine :	1200 mm
Length of the Machine :	2000 mm
Height of the Machine :	1250 mm



010-001 Overview

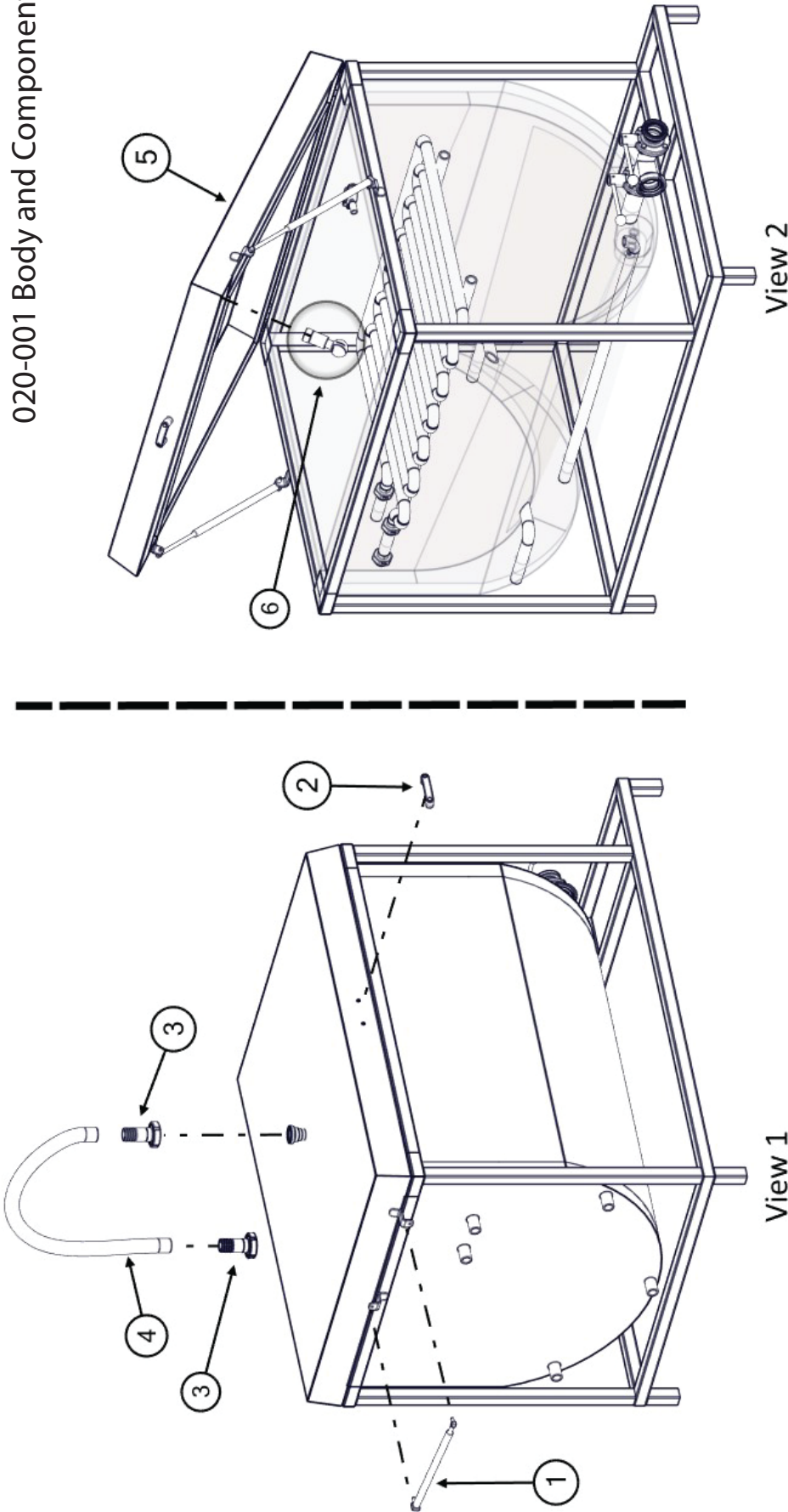


View1



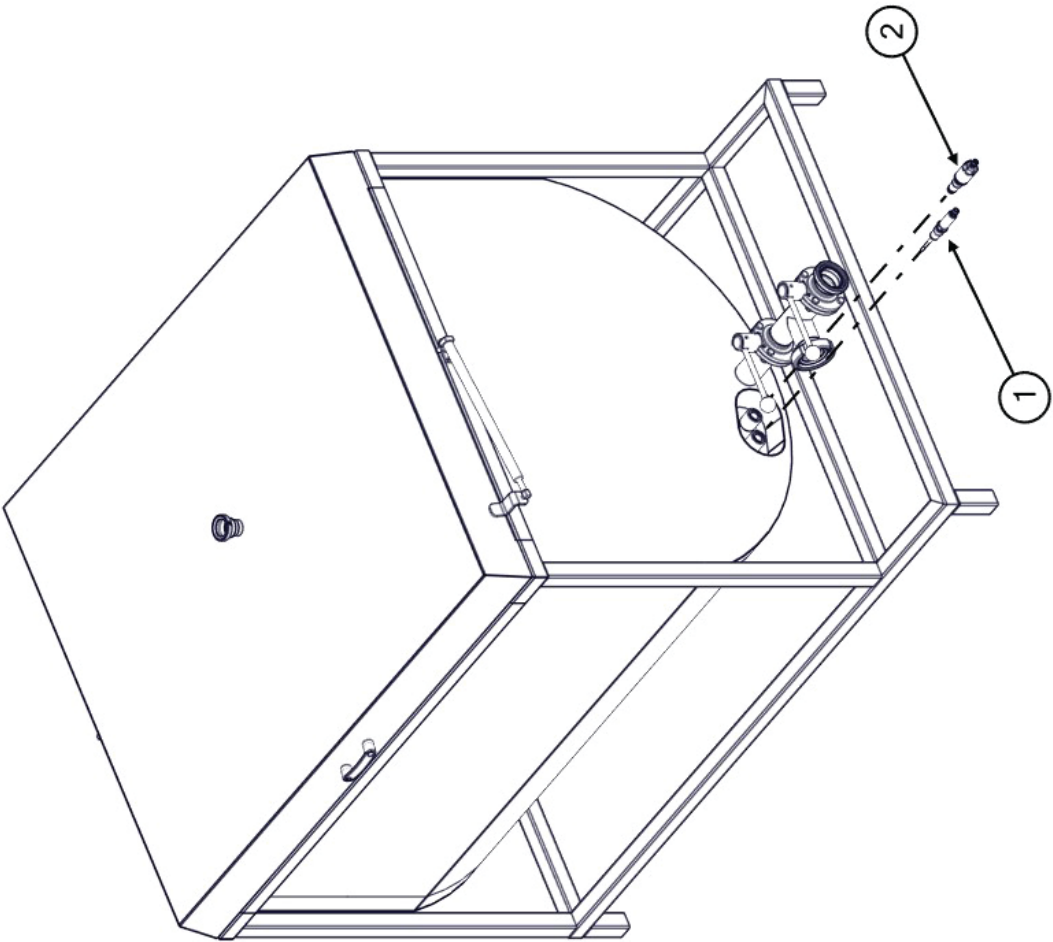
View 2

020-001 Body and Components

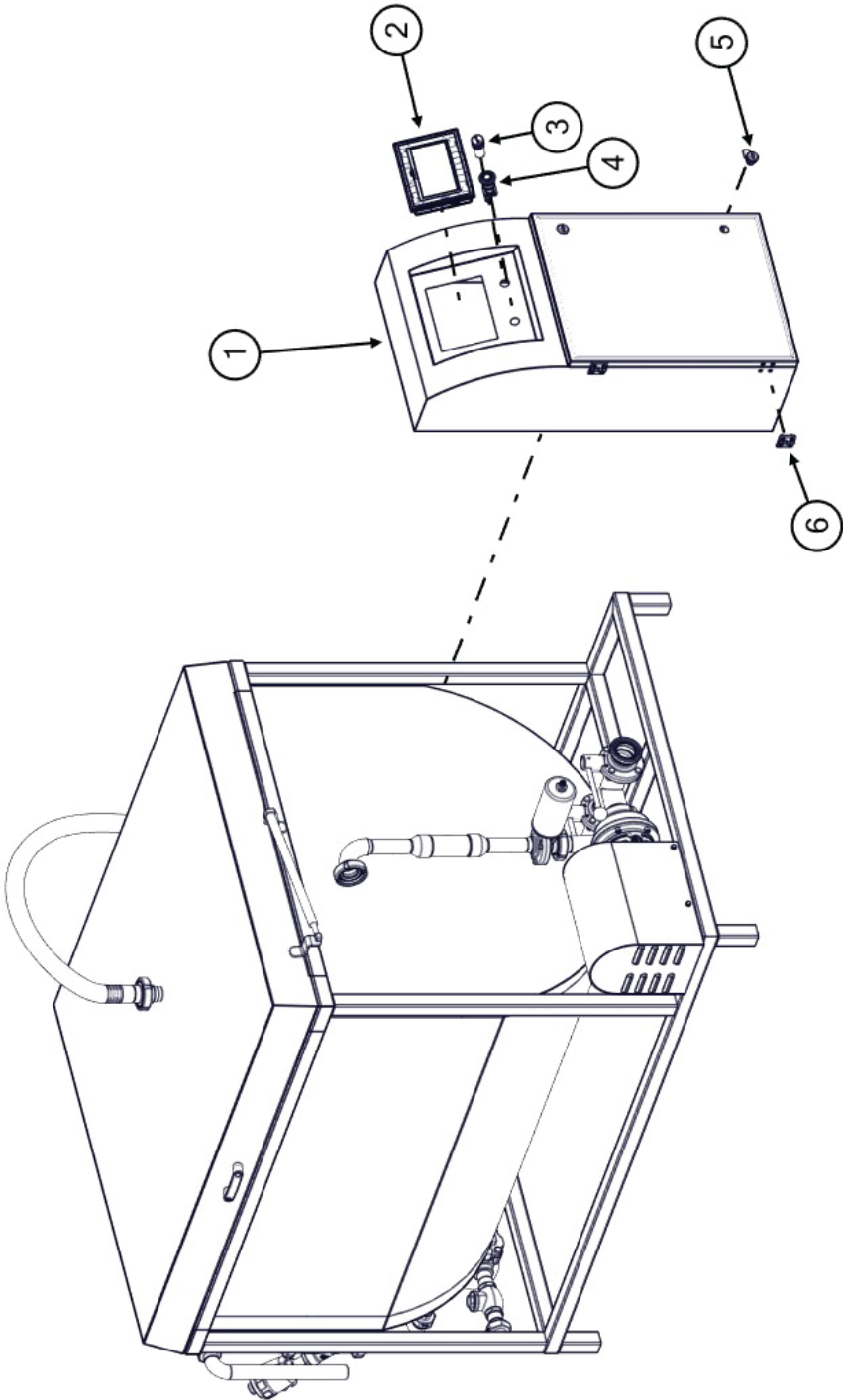


Part No.	Document No.	Description	Quantity
1	HY-0000010960	Gas Piston	2
2	HH-2251101475	Handle	1
3	HY-00000061489	CIP Connection Gland	2
4	HY-00000061490	DN40 Hose	1
5	HY-00000008546	Fat Melting Cover	1
6	HH-2252801611	CIP Ball	1

030-001 Sensors

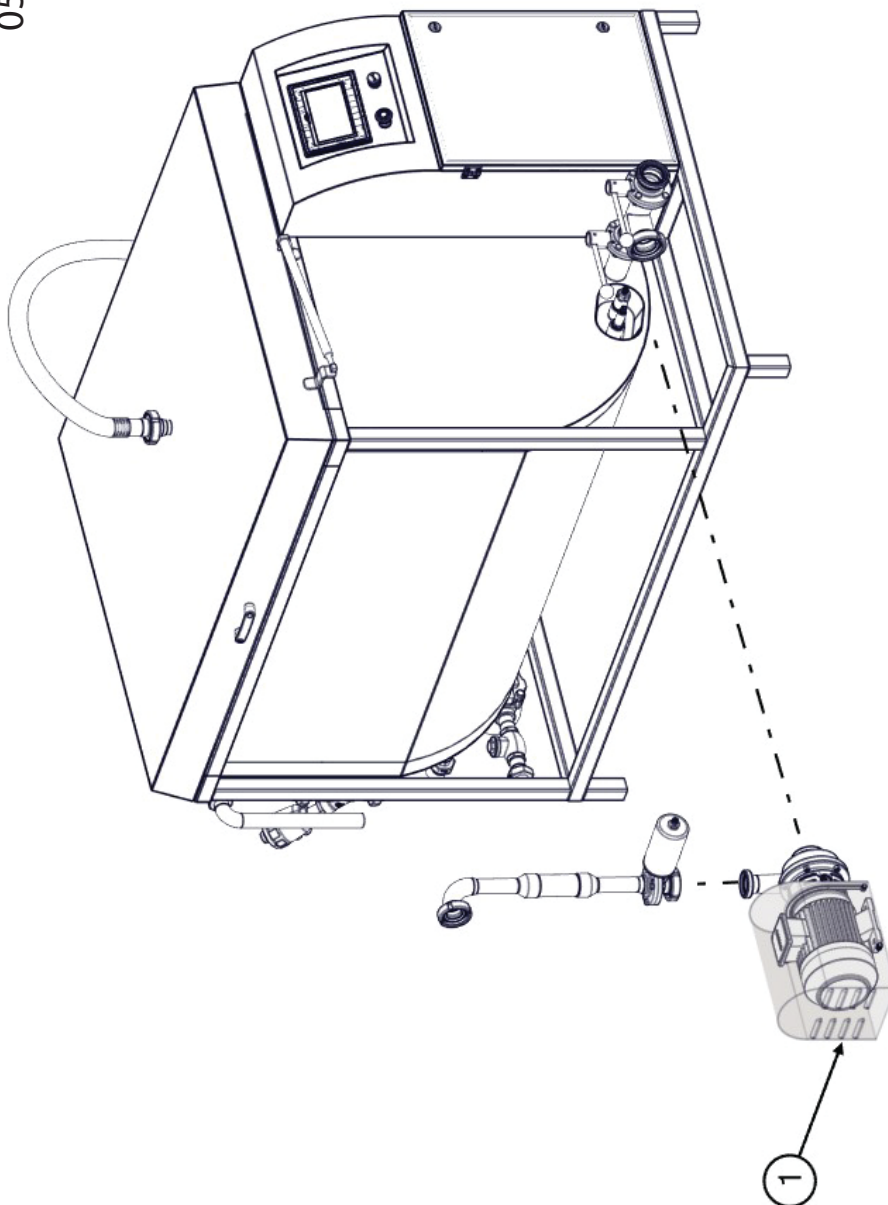


Part No.	Document No.	Description	Quantity
1	HH-2200202396	Temperature Transmitter PT100	1
2	HH-2200201720	LMT100 Level Probe 1/2"	1



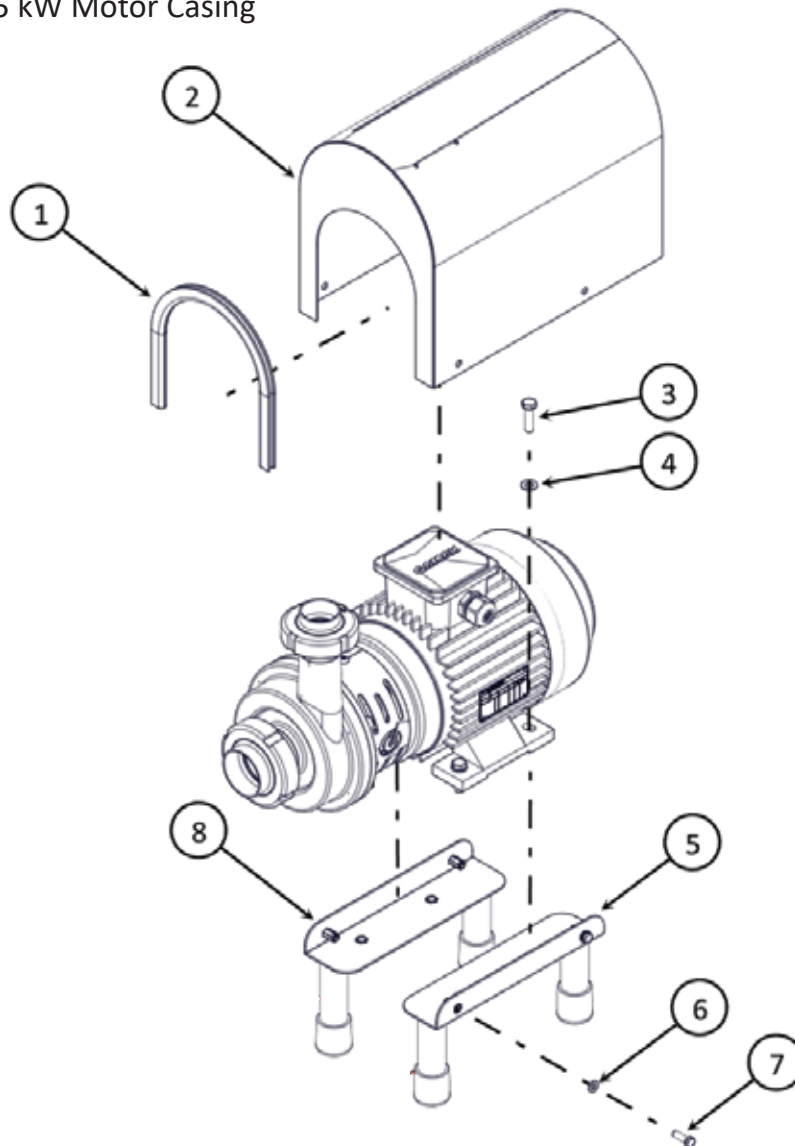
Part No.	Document No.	Description	Quantity
1	HY-0000008646	Fat Melting Boiler Electrical Panel	1
2	HH-2201501267	HMI Display - 7"	1
3	HH-2200200993	Red Flash Buzzer-Led Buzzer	1
4	HH-2200500972	Emergency Stop	1
5	HH-2250800628	Lock Set	2
6	HH-2250900630	Leaf Hinge	2

050-001 Centrifugal Pump



Part No.	Document No.	Description	Quantity
1	HY-0000008536	Q-CP15 Centrifugal Pump	1

O50-002-Q-CP 1.5 kW Motor Casing



Part No.	Document No.	Description	Quantity
1	HY-0000001929	Gasketing rubber	1
2	HY-0000009743	Motor casing	1
3	HH-3101500141	Hexagon Bolt	4
4	HH-3301500009	Flat Washer	4
5	HY-0000009740	Motor stand right	1
6	HH-3301500007	Flat Washer	4
7	HH-3101500111	Hexagon Bolt	4
8	HY-0000009742	Motor stand left	1

